



ASPEN SPAS

ASPEN SPAS



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ASPEN SPAS

MADE IN THE U.S.A.



4

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 **ASPEN** SPAS

QUALITY TIME 2.0

ASPEN SPAS



ASPEN SPAS

RECONNECT & RELAX





## ASPEN SPAS

Since we started building Aspen Spas in 1991, we've been guided by a simple philosophy: **design elegant, luxurious, high-end spas for comfort, performance, and flexibility — and build them with the best components and techniques available.**

As a spa manufacturer, we strive to have an acute understanding of the customer's therapeutic needs and relaxation desires. We are constantly in touch with today's spa customer through our factory-direct showroom in St. Louis, Missouri.

We focus on design, durability, efficiency, and reliability to bring you the best spas in America, and we're continually innovating to improve your spa experience. Enrich your life with relaxation and fitness in one sleek package that will transform your backyard into a year-round oasis.

Aspen Spas has dealers throughout the United States (including Puerto Rico), the United Kingdom, Canada, and Trinidad & Tobago. **Explore the Aspen Spas line today!**



## THE ASPEN SPA FAMILY HISTORY



**Tom and Sam Bania** know the value of perseverance, hard work, customer service, and a job well done.

They grew up working for their father, Lee, in the heating and air conditioning business which exposed them to a wide variety of electrical, plumbing, and carpentry skills, in addition to teaching the essential finesse of treating customers with deep respect and care.

After they graduated from college In 1991, the Bantias were driven by their desire to pursue entrepreneurship and opened the business that would soon become Aspen Spas.

By combining years of experience across a number of industries, Tom & Sam developed unrivaled hot tubs with innovative, unique designs that are made exclusively by their family-owned and operated company in St. Louis, Missouri.

## ***“Pat was the true heart and soul of Aspen Spas”***

**Pat Bania**, the family matriarch, worked alongside Tom & Sam and was responsible for much of Aspen Spas' early success. She served as the sales manager until her passing in 2010, building vital customer relationships that have lasted for years.



Pat was the true heart and soul of Aspen Spas. She was a friend to everyone who visited Aspen and set the precedent for future employees on how to treat customers: like family.

Her spirit lives on in her sons, Tom and Sam, who use their different personalities and strengths to run Aspen Spas in her honor. With such a rich history, you can trust that Aspen, just like your spa, is going to exceed your expectations for years to come.





## THE **BENEFITS** OF AN ASPEN SPA

While a relaxing soak in an Aspen Spa will enhance your hydrotherapy and thermotherapy needs, there is an added holistic approach to health and wellness that offers numerous benefits:

- HELPS **MANAGE STRESS**
- ELEVATES **MOOD**
- SUPPORTS **MINDFULNESS**
- STRENGTHENS **CONNECTIONS**
- EASES **SORENESS & PAIN**
- ENHANCES **RECOVERY**
- IMPACTS **BLOOD PRESSURE**
- IMPROVES **SLEEP QUALITY**





## BENEFITS OF A SPA | MIND

### HELPS **MANAGE STRESS**

The comforting warmth and gentle massage of a hot tub provide a soothing escape from daily stressors, promoting deep relaxation and a sense of calm. Immerse yourself to unwind and recharge both body and mind.

### ELEVATES **MOOD**

Hot tubs have been known to boost your mood and promote a sense of well-being. The combination of warm water, buoyancy, and the release of endorphins can create a natural high and help alleviate symptoms of depression and anxiety.

### SUPPORTS **MINDFULNESS**

Soaking in a hot tub provides an ideal opportunity for practicing mindfulness and connecting with our body. By focusing on the sensations of the water, the sound of the jets, and the feeling of weightlessness, we can bring our attention to the present moment and cultivate a sense of inner peace and relaxation.

### STRENGTHENS **CONNECTIONS**

Aspen Spas often serve as a gathering place for friends and family. Engaging in conversations and spending quality time with loved ones, all while relaxing in the warm water can contribute to our mental well-being.







## BENEFITS OF A SPA | BODY

### EASES SORENESS & PAIN

The hot water in a hot tub can help alleviate muscle pain and soreness. It can also provide relief from conditions like arthritis and fibromyalgia, as the heat helps to soothe inflamed muscles and joints.

### ENHANCES RECOVERY

Hot tubs can aid recovery after physical activity. The heat and hydrotherapy can reduce muscle fatigue, promote repair, and flush out toxins. Improving blood flow enhances oxygen and nutrient delivery to muscles for faster healing.

### IMPACTS BLOOD PRESSURE

The therapeutic benefits of a hot tub extend to cardiovascular health as well. The elevated temperatures naturally dilate blood vessels, facilitating improved circulation throughout the body. This not only promotes relaxation but also contributes to the reduction of blood pressure, enhancing overall well-being.

### IMPROVES SLEEP QUALITY

Indulging in a hot tub session before bedtime can work wonders for your sleep quality. The combination of muscle relaxation and mental tranquility creates an optimal environment for a peaceful and rejuvenating night's rest.







WHAT **DEFINES** AN ASPEN SPA?

CUTTING-EDGE **DESIGN**  
& UNSURPASSED BUILD **QUALITY**



## CUTTING-EDGE SPAS DESIGNED FOR ULTIMATE RELAXATION & COMFORT

An Aspen Spa starts with an unsurpassed design concept: **one seat cannot be everything to every-body**. Aspen Spa is designed with varied seats, heights, jet sizes, and patterns to match your personal relaxation needs.

### 1 CAPTAIN'S CHAIR

This deep, upright bucket seat surrounds you with the ultimate hydro-massage focused on your neck, back, hamstrings, calves, and feet. It also features arm rests with pinpoint jets for the hands & wrists.

### 2 OPEN LOVE SEAT

Slightly more vertical than the Captain's Chair, this seating option is the perfect choice for when you want to sit up close and personal. You can swivel from side to side to massage your back, shoulders, arms, and sides.

### 3 BENCH SEAT

Placing you higher in the water, the bench seat works as both a step and a cool-down seat. It features pinpoint jets which provide intense, direct massage to the lower back.

### 4 FOOT WELL

All Aspen Spas are designed with deep wide-open foot wells, allowing for a more natural sitting position and enough comfortable room for multiple spa users.

### 5 NO-FLOAT LOUNGER

Exclusively designed to allow people of all heights to recline and relax. Our no-float lounge is unlike anything else in the industry. Stay in your seat while enjoying a hydro-massage for neck, back, calves, and feet.

### 6 ENTRY STEPS

Designed and built to ensure you can safely enter and exit your spa.

### 7 A THINNER SPA LIP

We design our spas to reduce the size of the perimeter spa lip, allowing for larger seats, more comfortable ergonomics, and more interior space.





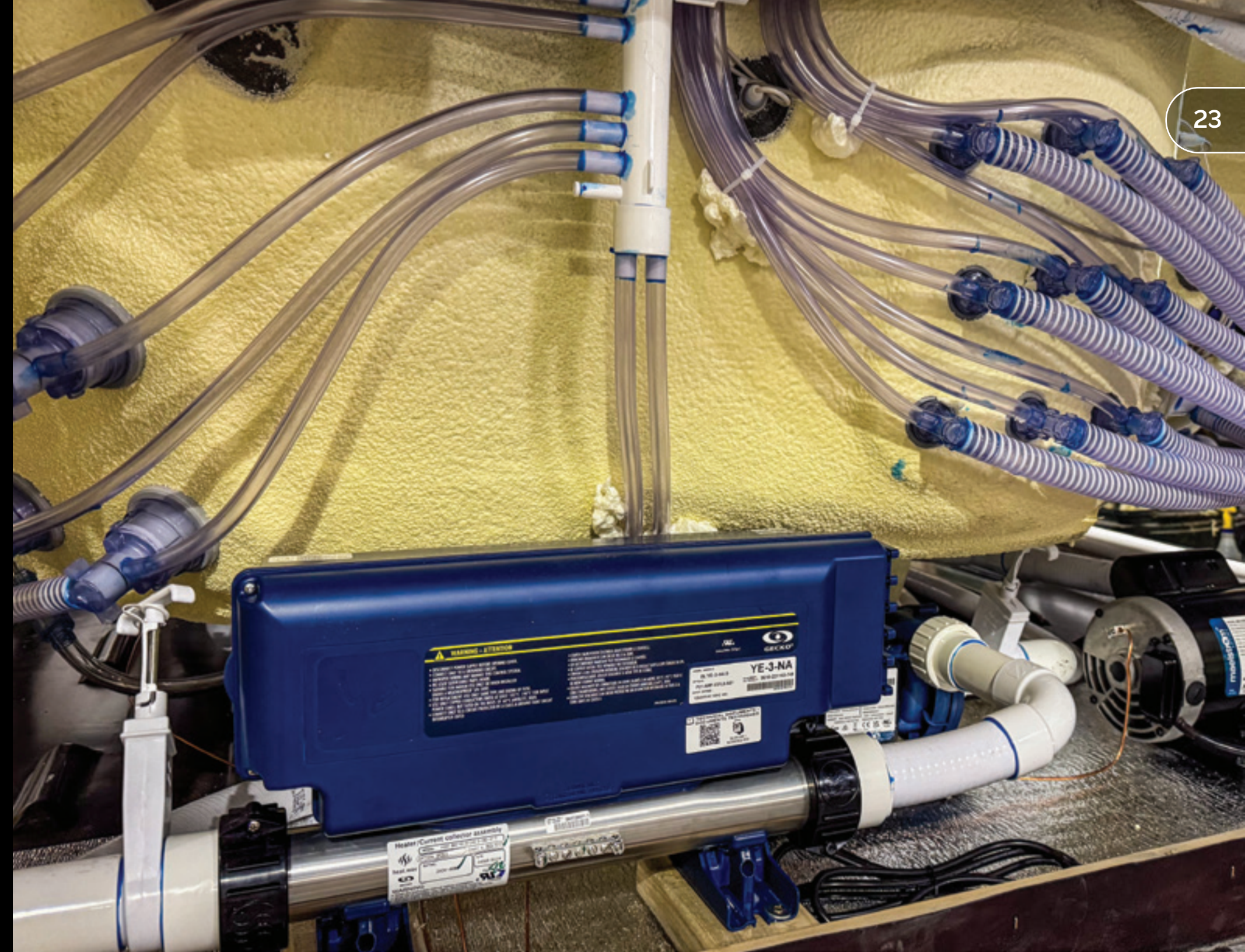
## UNSURPASSED BUILD QUALITY FROM THE SHELL OUT

Aspen builds reliable hot tubs that outperform and outlast the competition. We take pride in our craftsmanship, putting quality and innovation at the forefront of everything we build.

- ENVIRO **SPA CONSTRUCTION**
- EVERLAST PERFORMANCE **PLUMBING**
- ADVANCED **TECHNOLOGY**
- TOTAL **INSULATION**



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# ENVIRO SPA CONSTRUCTION

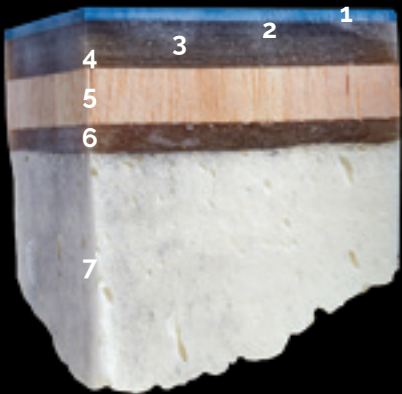
Every Aspen Spa is a quality-built hot tub:  
from the shell to the cabinet to the base, all  
these elements combine for a better-built spa.

**ELEGANT ACRYLIC FINISH**  
Exclusive 7-Layer Reinforcement

**MAINTENANCE-FREE CABINET**  
Real Wood Look and Feel

**STRUCTURAL PILLARS**  
High-Density 3 lb EPS Foam

**ABS PAN SPA BASE**  
100% Recycled Plastic



- 1 Acrylic Spa Surface
- 2 Vinyl Ester/Fiberglass
- 3 GP Resin/Fiberglass
- 4 GP Resin/Fiberglass
- 5 1/2" Balsa Core
- 6 GP Resin/Fiberglass
- 7 2 lb Eco Spray Foam

# EVERLAST PERFORMANCE PLUMBING

The combination of utilizing **Compression Jets**  
plumbed with **2" schedule 40 Pipe**, **90° Sweep  
Elbows**, and **3/4" Shurgrip Flex Hose** provide  
superior performance. This is why our system  
delivers more therapeutic pressure and  
dependability for years to come.

**JET BODIES & VALVES**  
No-Leak Compression Grommet Seal

**MAIN SUPPLY LINES**  
2" Schedule 40 Hard and Flex Pipe with 90°  
Sweep Elbows

**JET PLUMBING**  
2" Manifold System with 3/4" Schedule 40  
Shurgrip Hose

# JET COLLECTION



**70 GPM**  
VOLCANO JETS



**15 GPM**  
400 SERIES JETS



**10 GPM**  
300 SERIES JETS



**7 GPM**  
200 SERIES JETS





## ADVANCED TECHNOLOGY

Aspen Spas offers cutting-edge products for ensuring top performance and reliability.

### CONTROL SYSTEMS

Gecko YE spa packs provide durable, safe systems for all models.

### MAELSTROM PUMPS

High-performance water delivery with anti-vibration base.

### SPA CONTROLS

Intuitive touchscreen or digital keypad for easy use.

### WIFI CONTROLS

in.touch mobile app: connect to your spa from anywhere

### AUDIO

Bluetooth system with speakers and subwoofer, controllable via spa controls or smartphone.

### OZONE WATER PURIFIER

Reduces algae and bacteria for safer spa water.

### BLU FUSION SALT SYSTEM

Low maintenance water care for soft, clear, & clean water.

## TOTAL INSULATION

We are committed to building energy-efficient spas through our unique Total Insulation, which insulates the spa from cold surroundings and retains the spa's heat.

### SPA SHELL INSULATION

Hybrid cell natural-therm zero -  
2 lb spray foam

### CABINET / DOOR INSULATION

Prodex Total 10 mm Plus

*Optional Upgrade:* Xtreme Polar Package

### SPA BASE INSULATION

Prodex Total 10mm Plus

### SPA LIP INSULATION

2 lb foam ring

### SPA COVER

Black, 4" x 2" insulated hard cover with  
full-center pillow

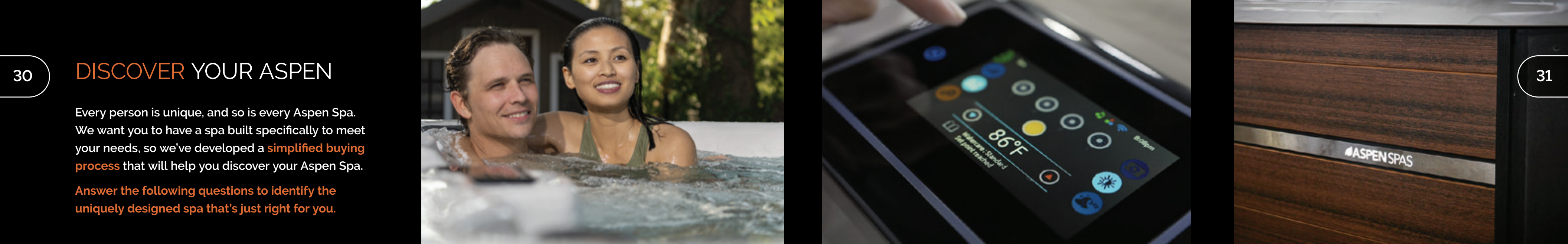






READY TO CREATE  
YOUR PERFECT SPA?





# DISCOVER YOUR ASPEN

Every person is unique, and so is every Aspen Spa. We want you to have a spa built specifically to meet your needs, so we've developed a **simplified buying process** that will help you discover your Aspen Spa.

Answer the following questions to identify the uniquely designed spa that's just right for you.



## STEP ONE

### FIND THE RIGHT SPA SIZE FOR YOU

Aspen handcrafts 9 spa models to choose from.

**How many people** do you want your spa to hold?

**How much space** do you have for your spa?

**What type of seating?**

- Lounger & Captain's Chair?
- 2 Captain's Chairs?

## STEP TWO

### SELECT FEATURES & PERFORMANCE

Aspen offers three levels of features & performance without compromising on quality.

**Which spa series** fits your lifestyle?

**ES - EXTREME SERIES:** our top-of-the-line spa

**GS - GREAT SERIES:** a great therapeutic spa

**VS - VALUE SERIES:** a balance of quality & therapy

## STEP THREE

### MAKE IT YOURS

Fully customize your Aspen Spa and enhance your spa experience.

**Which spa performance options** do you want?

**Which technology & upgrades** do you select?

**What spa shell & cabinet colors** do you choose?



STEP ONE  
FIND THE RIGHT  
SPA SIZE FOR YOU

How many people do you want your spa to accommodate?  
How much space do you have for your spa?  
Do you prefer Lounger & Captain's Chair or 2 Captain's Chairs?

8 FT  
SPAS



**PINNACLE**  
Seats 6 adults  
1 Lounger  
1 Captain's Chair



**ARCADIA**  
Seats 7 adults  
2 Captain's Chairs



**ALPINE**  
Seats 7 adults  
1 Semi-Lounger  
3 Captain's Chairs

7 FT  
SPAS



**ELDORADO**  
Seats 5 adults  
1 Lounger  
1 Captain's Chair



**MONARCH**  
Seats 5 adults  
2 Captain's Chairs

SMALL  
SPAS

S.W.I.M.  
SPAS



**QUATTRO**  
Seats 4 adults  
1 Lounger  
1 Captain's Chair



**COLORADO**  
Seats 3-4 adults  
2 Captain's Chairs



**PIONEER**  
Seats 5 adults  
2 Captain's Chairs



**NORTHSTAR**  
Seats 5 adults  
1 Captain's Chair

SUPERIOR WATER IN MOTION



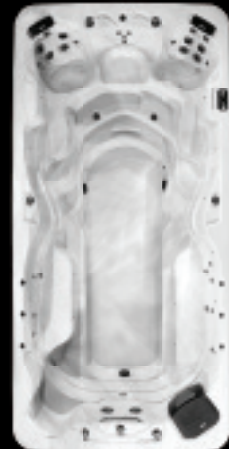
13 Ft **S.W.I.M.**



16 Ft **S.W.I.M.**



13 Ft **PARTY S.W.I.M.**



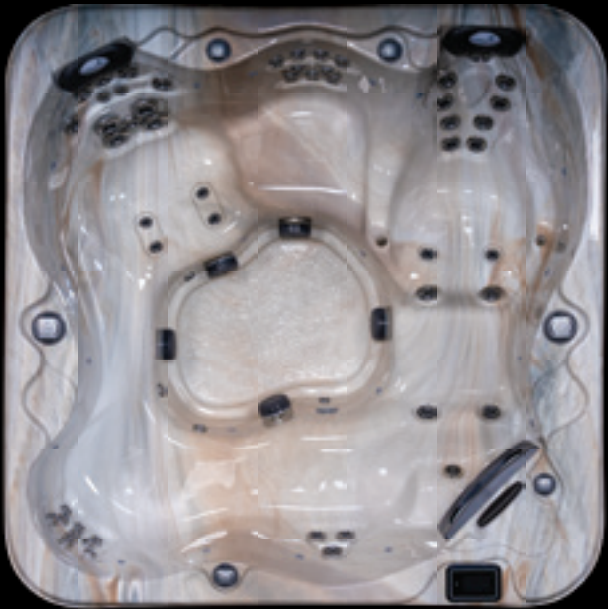
16 Ft **PARTY S.W.I.M.**



STEP TWO  
SELECT FEATURES & PERFORMANCE

We've developed three different spa series that offer distinct features & performance options depending on your selected spa model.

\*Features depend on spa model



ES • EXTREME SERIES

Our top-of-the-line spas that offer a total-therapy package and multiple amenity options for luxurious and indulgent relaxation.

ES Spas deliver the ultimate spa experience:

- Up to 4 pumps
- Up to 70 therapeutic jets
- 2 volcano jets at 70 GPM included
- Full Chromatherapy LED lighting
- in.touch: Wi-Fi enabled mobile app
- Touchscreen topside control
- Illuminated waterfall
- Ozonator



GS • GREAT SERIES

With the exceptional combo of performance and technology this is the perfect fusion of invigorating massage and innovative spa features.

GS Spas deliver the ideal combination of:

- Up to 2 pumps
- Up to 50 therapeutic jets
- Mini Chromatherapy LED lighting
- Digital topside control
- Waterfall
- Ozonator



VS • VALUE SERIES

This series is perfect for spending time with family, entertaining friends, or simply reconnecting with yourself.

VS Spas offer essential features like:

- 1 pump
- Up to 32 hydrotherapy jets
- LED mood light
- 2 roman fountains
- Ozonator
- 110V or 220V convertible spa pack



## STEP THREE MAKE IT YOURS

Once you've selected your spa model and determined which series is the best fit, you're ready to create a one-of-a-kind spa based specifically on your needs and preferences.

*\*Some features are only available on select spa models.*

### VOLCANO JETS

At a rate of 70 gallons per minute, volcano jets provide the ultimate deep tissue massage.

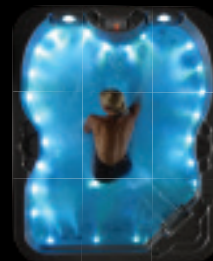
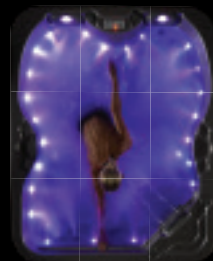
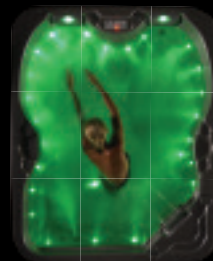


### 24-HOUR CIRCULATION PUMP

A 24-hour circulation pump is a low flow, energy-efficient pump that provides crystal clear water at a lower operating cost.

### LED LIGHTING

Full Chromatherapy, Mini Chromatherapy, or LED mood light displays solid colors, to blinking or fading effects to set mood.



**LEARN MORE**  
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### K.1000 TOUCHSCREEN CONTROL

The latest technology in spas, this interactive control system at your fingertips allows for seamless interaction with your spa, therapy pumps, lighting systems, and filtering options.



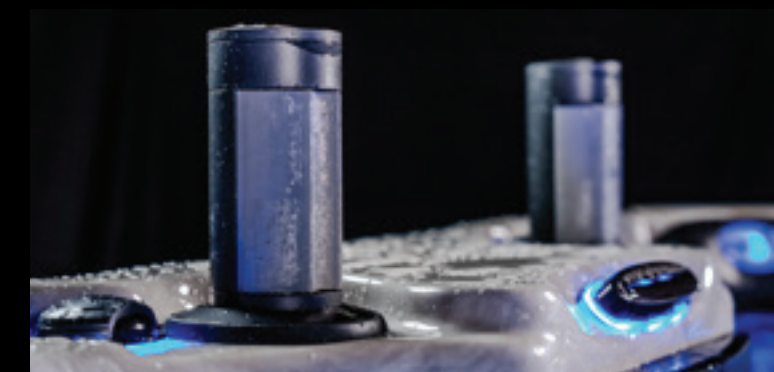
### XTREME POLAR PACKAGE

Award-Winning Xtreme Polar insulation keeps your spa warm by adding 3/4" SLX sheathing to our 10mm foil insulation. It reduces energy, keeps moisture out, and costs less to maintain your spa.



### IN.TOUCH

Be in.touch with your spa from anywhere! Control your spa directly from your smartphone. From changing the temperature, to turning on your lights, it's all available within the Gecko app.



### BLUETOOTH AUDIO

Unwind with your favorite music and enjoy incredible sound through a waterproof Bluetooth audio system that can be controlled with a finger tap on your smartphone or via topside touch controls on the spa.



STEP THREE  
MAKE IT YOURS

ONYX  
BLACK

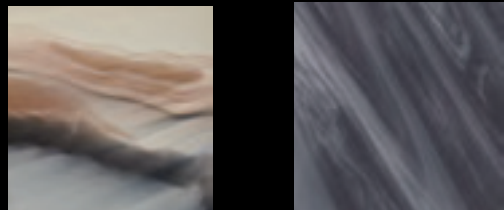
ALABASTER  
WHITE

SMOKY  
MOUNTAINS



DESERT  
DUNES

MOONSTONE  
GREY



**SPA SHELL COLORS**

You can personalize your Aspen Spa with five luxurious acrylic color options. Our spas are crafted using only a glossy, rich, and lustrous acrylic that withstands the test of time, ensuring that your spa looks beautiful for years to come.

ESPRESSO

GRAPHITE  
GREY



ASH  
LUXE

VENETIAN  
BRONZE



**CABINET COLORS**

Aspen Spas maintenance free cabinets are built with high-grade poly lumber, creating a real wood look. They resist moisture, chemicals, and other environmental stresses, allowing them to maintain their color and integrity for the life of the spa.







 **ASPEN SPAS**

DISCOVER YOUR ASPEN  
8 FT SPAS



# PINNACLE

## ES | GS • 8 FT SPA • 6 ADULTS



ES series pictured

The **Pinnacle** spares no luxuries — it is truly everything you're looking for in a spa.

This 8' spa is ideal for every occasion. There is room for six, but the best seats are the no-float lounger, the captain's chair, and the open love seat. The **Pinnacle** is large enough for entertaining, with a spacious foot well. However, the open love seat is perfect for intimate conversations in the glow of the Chromatherapy LED lighting.

### FEATURES

- 1 Captain's Chair
- 1 No-Float Lounger
- 1 Open Love Seat
- 1 Cool Down Seat
- 1 Bench Seat
- Dual Step Entry
- Deep, Open Foot Well

### QUICK SPECS

91" x 91" x 38"H (7'7" x 7'7" x 3'2")

Max Spa Volume : 525 Gallons

Dry Weight : 950 lb

Filled Weight : 5500 lb

## PINNACLE ES

### 70 Hydrotherapy Jets

2 70-GPM Volcano Jets

### 4 Total Pumps

3 Therapy Pumps

1 24 Hour Circulation Pump

### Spa Features

in.k1000 Touchscreen Control

in.touch Wi-Fi App

Full Chromatherapy LED Lighting

8" LED Cascade Waterfall

Ozone Water Purifier

100 Sq. Ft. Filter System

### Popular Upgrades

Xtreme Polar Package

Bluetooth Audio

Salt Water System

## PINNACLE GS

### 50 Hydrotherapy Jets

Optional Volcano Jets

### 2 Total Pumps

2 Therapy Pumps

Optional 24 Hour Circulation Pump

### Spa Features

in.k506 Digital Control

Optional in.touch Wi-Fi App

Mini Chromatherapy LED Lighting

8" Cascade Waterfall

Ozone Water Purifier

100 Sq. Ft. Filter System

### Popular Upgrades

2 70-GPM Volcano Jets

24 Hour Circulation Pump

in.k1000 Touchscreen Control

Full Chromatherapy LED Lighting

Xtreme Polar Package

## PINNACLE VS

Value Series not offered with our Pinnacle Spa



FULL SPEC SHEET AVAILABLE

Scan this QR code with your mobile phone



# ARCADIA

## ES | GS • 8 FT SPA • 7 ADULTS



ES series pictured

The ever-popular **Arcadia** spa fits seven people comfortably because of the spacious foot well, but its best features are definitely the two incredible captain's chairs.

This 8' tub offers total relaxation in every seat. With standard and optional therapy features and up to 70 jets, your **Arcadia** spa will certainly become your most treasured retreat.

### FEATURES

- 2 Captain's Chairs
- 1 Open Love Seat
- 2 Bench Seats
- Dual Step Entry
- Deep, Open Foot Well

### QUICK SPECS

91" x 91" x 38"H (7'7" x 7'7" x 3'2")

Max Spa Volume : 525 Gallons

Dry Weight : 950 lb

Filled Weight : 5500 lb

## ARCADIA ES

### 70 Hydrotherapy Jets

2 70-GPM Volcano Jets

### 4 Total Pumps

3 Therapy Pumps

1 24 Hour Circulation Pump

### Spa Features

in.k1000 Touchscreen Control

in.touch Wi-Fi App

Full Chromatherapy LED Lighting

8" LED Cascade Waterfall

Ozone Water Purifier

100 Sq. Ft. Filter System

### Popular Upgrades

Xtreme Polar Package

Bluetooth Audio

Salt Water System

## ARCADIA GS

### 50 Hydrotherapy Jets

Optional Volcano Jets

### 2 Total Pumps

2 Therapy Pumps

Optional 24 Hour Circulation Pump

### Spa Features

in.k506 Digital Control

Optional in.touch Wi-Fi App

Mini Chromatherapy LED Lighting

8" Cascade Waterfall

Ozone Water Purifier

100 Sq. Ft. Filter System

### Popular Upgrades

2 70-GPM Volcano Jets

24 Hour Circulation Pump

in.k1000 Touchscreen Control

Full Chromatherapy LED Lighting

Xtreme Polar Package

## ARCADIA VS

Value Series not offered  
with our Arcadia Spa



FULL SPEC SHEET AVAILABLE

Scan this QR code with your mobile phone



# ALPINE

## ES | GS • 8 FT SPA • 7 ADULTS



ES series pictured

The **Alpine** spa's unique size puts it in the large spa family in that it can fit seven people, but it has a smaller footprint, taking up less room on your patio.

The 82" x 92" spa is designed with a universal lounger and three captain's chairs, each at a different height and with different jet patterns, targeting various parts of your back and shoulders. While the incredibly spacious foot well allows room for six to seven sets of feet, it's also perfect for stretching and exercising in the warmth of healing waters.

### FEATURES

- 3 Captain's Chairs
- 1 Universal Lounger
- 3 Bench Seats
- 1 Step Entry
- Deep, Open Foot Well

### QUICK SPECS

82" x 92" x 36.5"H (6'10" x 7'8" x 3'1/2")

Max Spa Volume: 475 Gallons

Dry Weight: 900 lb

Filled Weight: 5250 lb

## ALPINE ES

### 60 Hydrotherapy Jets

2 70-GPM Volcano Jets

### 3 Total Pumps

2 Therapy Pumps

1 24 Hour Circulation Pump

### Spa Features

in.k1000 Touchscreen Control

in.touch Wi-Fi App

Full Chromatherapy LED Lighting

2 Roman Fountains

Ozone Water Purifier

50 Sq. Ft. Filter System

### Popular Upgrades

Xtreme Polar Package

Bluetooth Audio

Salt Water System

## ALPINE GS

### 43 Hydrotherapy Jets

Optional Volcano Jets

### 2 Total Pumps

2 Therapy Pumps

Optional 24 Hour Circulation Pump

### Spa Features

in.k506 Digital Control

Optional in.touch Wi-Fi App

Mini Chromatherapy LED Lighting

2 Roman Fountains

Ozone Water Purifier

50 Sq. Ft. Filter System

### Popular Upgrades

2 70-GPM Volcano Jets

24 Hour Circulation Pump

in.k1000 Touchscreen Control

Full Chromatherapy LED Lighting

Xtreme Polar Package

## ALPINE VS

Value Series not offered  
with our Alpine Spa



FULL SPEC SHEET AVAILABLE

Scan this QR code with your mobile phone





DISCOVER YOUR ASPEN  
7 FT SPAS



# ELDORADO

ES | GS | VS • 7 FT SPA • 5 ADULTS



ES series pictured

The **Eldorado** was crafted from the Monarch spa. It has the same deep, comfortable captain's chair, but what distinguishes the **Eldorado** is the no-float lounger.

Not only does this 7' spa allow you to put your feet up, but there are also jets for the entire body: neck, back, hamstrings, calves, and feet. It's truly all-inclusive and totally relaxing. Unique styling and seat positioning in the **Eldorado** allows ample room for five adults.

### FEATURES

- 1 Captain's Chair
- 1 No-Float Lounger
- 3 Bench Seats
- 1 Step Entry
- Deep, Open Foot Well

### QUICK SPECS

82" x 82" x 37"H (6'10" x 6'10" x 3'1")  
 Max Spa Volume: 425 Gallons  
 Dry Weight: 800 lb  
 Filled Weight: 4500 lb

## ELDORADO ES

**60 Hydrotherapy Jets**  
 2 70-GPM Volcano Jets

**3 Total Pumps**  
 2 Therapy Pumps  
 1 24 Hour Circulation Pump

**Spa Features**  
 in.k1000 Touchscreen Control  
 in.touch Wi-Fi App  
 Full Chromatherapy LED Lighting  
 8" LED Cascade Waterfall  
 Ozone Water Purifier  
 100 Sq. Ft. Filter System

**Popular Upgrades**  
 Xtreme Polar Package  
 Bluetooth Audio  
 Salt Water System

## ELDORADO GS

**40 Hydrotherapy Jets**  
 Optional Volcano Jets

**2 Total Pumps**  
 2 Therapy Pumps  
 Optional 24 Hour Circulation Pump

**Spa Features**  
 in.k506 Digital Control  
 Optional in.touch Wi-Fi App  
 Mini Chromatherapy LED Lighting  
 8" Cascade Waterfall  
 Ozone Water Purifier  
 100 Sq. Ft. Filter System

**Popular Upgrades**  
 2 70-GPM Volcano Jets  
 24 Hour Circulation Pump  
 in.k1000 Touchscreen Control  
 Full Chromatherapy LED Lighting  
 Xtreme Polar Package

## ELDORADO VS

**32 Hydrotherapy Jets**

**1 Pump**  
 1 Therapy Pump  
 Optional 24 Hour Circulation Pump

**Spa Features**  
 in.k300 Digital Control  
 Optional in.touch Wi-Fi App  
 3.5" LED Mood Light  
 2 Roman Fountains  
 Ozone Water Purifier  
 50 Sq. Ft. Filter System

**Popular Upgrades**  
 in.k1000 Touchscreen Control  
 Mini Chromatherapy LED Lighting  
 Xtreme Polar Package

\*Available in Airbnb/Holiday Series



**FULL SPEC SHEET AVAILABLE**  
 Scan this QR code with your mobile phone



# MONARCH

ES | GS | VS • 7 FT SPA • 5 ADULTS



ES series pictured

The **Monarch** is a truly revolutionary spa – a spa like no other. By repositioning the two deep captain's chairs, the foot well is opened up, making it massive. This spa has enough room for five bathers, while the thinner spa lip creates a more spacious interior for all.

Bottom line, for a 7' hot tub, the **Monarch** not only feels huge, it IS huge. Gather your friends or a loved one and prepare for total relaxation.

**FEATURES**

- 2 Captain's Chairs
- 3 Bench Seats
- 1 Step Entry
- Deep, Open Foot Well

**QUICK SPECS**

82" x 82" x 37"H (6'10" x 6'10" x 3'1")  
Max Spa Volume: 425 Gallons  
Dry Weight: 800 lb  
Filled Weight: 4500 lb

## MONARCH ES

**60 Hydrotherapy Jets**  
2 70-GPM Volcano Jets

**3 Total Pumps**  
2 Therapy Pumps  
1 24 Hour Circulation Pump

**Spa Features**  
in.k1000 Touchscreen Control  
in.touch Wi-Fi App  
Full Chromatherapy LED Lighting  
8" LED Cascade Waterfall  
Ozone Water Purifier  
100 Sq. Ft. Filter System

**Popular Upgrades**  
Xtreme Polar Package  
Bluetooth Audio  
Salt Water System

## MONARCH GS

**40 Hydrotherapy Jets**  
Optional Volcano Jets

**2 Total Pumps**  
2 Therapy Pumps  
Optional 24 Hour Circulation Pump

**Spa Features**  
in.k506 Digital Control  
Optional in.touch Wi-Fi App  
Mini Chromatherapy LED Lighting  
8" Cascade Waterfall  
Ozone Water Purifier  
100 Sq. Ft. Filter System

**Popular Upgrades**  
2 70-GPM Volcano Jets  
24 Hour Circulation Pump  
in.k1000 Touchscreen Control  
Full Chromatherapy LED Lighting  
Xtreme Polar Package

## MONARCH VS

**32 Hydrotherapy Jets**

**1 Pump**  
1 Therapy Pump  
Optional 24 Hour Circulation Pump

**Spa Features**  
in.k300 Digital Control  
Optional in.touch Wi-Fi App  
3.5" LED Mood Light  
2 Roman Fountains  
Ozone Water Purifier  
50 Sq. Ft. Filter System

**Popular Upgrades**  
in.k1000 Touchscreen Control  
Mini Chromatherapy LED Lighting  
Xtreme Polar Package

\*Available in Airbnb/Holiday Series



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DISCOVER YOUR ASPEN  
SMALL SPAS



QUATTRO  
ES | GS | VS • 5 X 7 FT SPA • 4 ADULTS



ES series pictured

The **Quattro** is perfect for those looking for a smaller hot tub. The deep no-float lounger and incredible captain's chair provide exceptional comfort and therapy.

This space saving spa is 5'6" x 7' and has room for four adults to achieve ultimate relaxation in the warm water and powerful jets. Its size makes it ideal for a solo soak or small gatherings, making it perfect for compact yards and patios.

FEATURES

- 1 Captain's Chair
- 1 No-Float Lounger
- 2 Bench Seats
- 1 Step Entry
- Spacious Foot Well

QUICK SPECS

66" x 84" x 34"H (5'6" x 7' x 2'10")  
Max Spa Volume: 300 Gallons  
Dry Weight: 600 lb  
Filled Weight: 3200 lb

QUATTRO ES

- 40 Hydrotherapy Jets  
2 70-GPM Volcano Jets
- 2 Total Pumps  
2 Therapy Pumps  
Optional 24 Hour Circulation Pump

**Spa Features**  
in.k1000 Touchscreen Control  
in.touch Wi-Fi App  
Full Chromatherapy LED Lighting  
8" LED Cascade Waterfall  
Ozone Water Purifier  
100 Sq. Ft. Filter System

**Popular Upgrades**  
Xtreme Polar Package  
Bluetooth Audio  
Salt Water System

QUATTRO GS

- 30 Hydrotherapy Jets
- 1 Pump  
1 Therapy Pump  
Optional 24 Hour Circulation Pump

**Spa Features**  
in.k506 Digital Control  
Optional in.touch Wi-Fi App  
Mini Chromatherapy LED Lighting  
8" Cascade Waterfall  
Ozone Water Purifier  
100 Sq. Ft. Filter System

**Popular Upgrades**  
24 Hour Circulation Pump  
in.k1000 Touchscreen Control  
Full Chromatherapy LED Lighting  
Xtreme Polar Package

QUATTRO VS

- 24 Hydrotherapy Jets
- 1 Pump  
1 Therapy Pump  
Optional 24 Hour Circulation Pump

**Spa Features**  
in.k300 Digital Control  
Optional in.touch Wi-Fi App  
3.5" LED Mood Light  
2 Roman Fountains  
Ozone Water Purifier  
50 Sq. Ft. Filter System

**Popular Upgrades**  
in.k506 Touchscreen Control  
Mini Chromatherapy LED Lighting  
Xtreme Polar Package

\*Available in Airbnb/Holiday Series



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COLORADO  
ES | GS | VS • 5 X 7 FT SPA • 4 ADULTS



ES series pictured

The **Colorado** is an exceptional spa, smaller in size, but roomy enough to socialize with your family.

Originating from the 7' Monarch Spa, the **Colorado** has a smaller footprint while keeping the primary focus on the 2 Captain's Chairs. The Captain's Chairs are different heights/depths, and each chair has a unique jet pattern to target different parts of the back and neck, along with a foot jet for both bathers.

FEATURES

- 2 Captain's Chairs
- 1 Bench Seat
- 1 Step Entry / Cool Down Seat
- Elongated Foot Well

QUICK SPECS

66" x 84" x 34"H (5'6" x 7' x 2'10")  
Max Spa Volume: 300 Gallons  
Dry Weight: 600 lb  
Filled Weight: 3200 lb

COLORADO ES

- 40 Hydrotherapy Jets  
2 70-GPM Volcano Jets
- 2 Total Pumps  
2 Therapy Pumps  
Optional 24 Hour Circulation Pump

Spa Features  
in.k1000 Touchscreen Control  
in.touch Wi-Fi App  
Full Chromatherapy LED Lighting  
2 Roman Fountains  
Ozone Water Purifier  
50 Sq. Ft. Filter System

Popular Upgrades  
Xtreme Polar Package  
Bluetooth Audio  
Salt Water System

COLORADO GS

- 30 Hydrotherapy Jets
- 1 Pump  
1 Therapy Pump  
Optional 24 Hour Circulation Pump

Spa Features  
in.k506 Digital Control  
Optional in.touch Wi-Fi App  
Mini Chromatherapy LED Lighting  
2 Roman Fountains  
Ozone Water Purifier  
50 Sq. Ft. Filter System

Popular Upgrades  
24 Hour Circulation Pump  
in.k1000 Touchscreen Control  
Full Chromatherapy LED Lighting  
Xtreme Polar Package

COLORADO VS

- 24 Hydrotherapy Jets
- 1 Pump  
1 Therapy Pump  
Optional 24 Hour Circulation Pump

Spa Features  
in.k300 Digital Control  
Optional in.touch Wi-Fi App  
3.5" LED Mood Light  
2 Roman Fountains  
Ozone Water Purifier  
50 Sq. Ft. Filter System

Popular Upgrades  
in.k506 Touchscreen Control  
Mini Chromatherapy LED Lighting  
Xtreme Polar Package

\*Available in Airbnb/Holiday Series



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# PIONEER

ES | GS | VS • 6 X 7 FT SPA • 5 ADULTS



ES series pictured

The **Pioneer** is the ideal small spa, with room for five people while still maintaining a small footprint.

Featuring two captain's chairs and a bench seat for three, the Pioneer lets you enjoy an intimate soak with a loved one or an evening with friends.

**FEATURES**

- 2 Captain's Chairs
- 3 Bench Seats
- 1 Step Entry
- Spacious Foot Well

**QUICK SPECS**

71" x 79" x 34"H (5'11" x 6'7" x 2'10")  
Max Spa Volume: 300 Gallons  
Dry Weight: 600 lb  
Filled Weight: 3200 lb

## PIONEER ES

- 40 Hydrotherapy Jets**  
2 70-GPM Volcano Jets
- 2 Total Pumps**  
2 Therapy Pumps  
Optional 24 Hour Circulation Pump

**Spa Features**  
in.k1000 Touchscreen Control  
in.touch Wi-Fi App  
Full Chromatherapy LED Lighting  
2 Roman Fountains  
Ozone Water Purifier  
50 Sq. Ft. Filter System

**Popular Upgrades**  
Xtreme Polar Package  
Bluetooth Audio  
Salt Water System

## PIONEER GS

- 30 Hydrotherapy Jets**
- 1 Pump**  
1 Therapy Pump  
Optional 24 Hour Circulation Pump

**Spa Features**  
in.k506 Digital Control  
Optional in.touch Wi-Fi App  
Mini Chromatherapy LED Lighting  
2 Roman Fountains  
Ozone Water Purifier  
50 Sq. Ft. Filter System

**Popular Upgrades**  
24 Hour Circulation Pump  
in.k1000 Touchscreen Control  
Full Chromatherapy LED Lighting  
Xtreme Polar Package

## PIONEER VS

- 24 Hydrotherapy Jets**
- 1 Pump**  
1 Therapy Pump  
Optional 24 Hour Circulation Pump

**Spa Features**  
in.k300 Digital Control  
Optional in.touch Wi-Fi App  
3.5" LED Mood Light  
2 Roman Fountains  
Ozone Water Purifier  
50 Sq. Ft. Filter System

**Popular Upgrades**  
in.k506 Touchscreen Control  
Mini Chromatherapy LED Lighting  
Xtreme Polar Package

\*Available in Airbnb/Holiday Series



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# NORTHSTAR

GS | VS • 7 FT ROUND SPA • 5 ADULTS



GS series pictured

The **Northstar** is reminiscent of the classic hot tub and will fit in seamlessly with your outdoor living space. It offers enough space for five adults and is available in the GS and VS series.

## FEATURES

- 1 Captain's Chair
- 4 Bench Seats
- 1 Step Entry
- Spacious Foot Well

## QUICK SPECS

81" round x 34"H (6'9" round x 2'10")

Max Spa Volume: 300 Gallons

Dry Weight: 600 lb

Filled Weight: 3200 lb

## NORTHSTAR ES

Extreme Series not offered with our Northstar spa

## NORTHSTAR GS

### 30 Hydrotherapy Jets

#### 1 Pump

1 Therapy Pump

Optional 24 Hour Circulation Pump

#### Spa Features

in.k506 Touchscreen Control

Optional in.touch Wi-Fi App

Mini Chromatherapy LED Lighting

2 Roman Fountains

Ozone Water Purifier

50 Sq. Ft. Filter System

#### Popular Upgrades

24 Hour Circulation Pump

in.k1000 Touchscreen Control

Full Chromatherapy LED Lighting

## NORTHSTAR VS

### 24 Hydrotherapy Jets

#### 1 Pump

1 Therapy Pump

Optional 24 Hour Circulation Pump

#### Spa Features

in.k300 Digital Control

Optional in.touch Wi-Fi App

3.5" LED Mood Light

2 Roman Fountains

Ozone Water Purifier

50 Sq. Ft. Filter System

#### Popular Upgrades

in.k506 Touchscreen Control

Mini Chromatherapy LED Lighting

\*Available in Airbnb/Holiday Series



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DISCOVER YOUR ASPEN  
S.W.I.M. SPAS



# S.W.I.M. SPA

## ES | GS | VS • 13 FT SPA



ES series pictured

All the benefits of the S.W.I.M. 16 but in a more compact footprint, the **S.W.I.M. 13** fits anywhere. Swim or burn calories with water aerobics in the spacious swim area and relax and recover in the jetted seats.

### AMENITIES

- 2 Headrests
- 1 18" SS Exercise Bar
- 6 Roman Laminars
- Top Load Filter
- Swim Tether Mount

### FEATURES

- 2 Captain's Chairs
- 1 Rowing / Bench Seat
- 1 Recovery Seat
- Swim Lane: 100" x 83"

### QUICK SPECS

154" x 94.5" x 54"H

Max Depth: 52"

Max Spa Volume: 1,625 Gallons

Dry Weight: 1,625 lb

Filled Weight: 15,175 lb

## S.W.I.M. 13 FT ES

### 35 Total Jets

4 110-GPM Swim-Power Turbo Jets  
31 Hydrotherapy Jets

### 3 Total Pumps

2 Swim Pumps  
1 Therapy Pump

### Spa Features

in.k1000 Touchscreen Control  
Full Chromatherapy LED Lighting  
and LED Swim Jets

### Popular Upgrades

in.temp Heat Pump  
24 Hour Circulation Pump  
Salt Water System  
Swim Tether Harness  
Exercise/Rowing Kit

## S.W.I.M. 13 FT GS

### 33 Total Jets

2 110-GPM Swim-Power Turbo Jets  
31 Hydrotherapy Jets

### 2 Total Pumps

1 Swim Pump  
1 Therapy Pump

### Spa Features

in.k806 Digital Control  
Full Chromatherapy LED Lighting

### Popular Upgrades

in.temp Heat Pump  
24 Hour Circulation Pump  
Salt Water System  
Swim Tether Harness  
Exercise/Rowing Kit

## S.W.I.M. 13 FT VS

### 23 Total Jets

2 70-GPM Volcano Jets  
21 Hydrotherapy Jets

### 1 Pump

1 Therapy Pump with 2 Power Diverters

### Spa Features

in.k506 Digital Control  
Mini Chromatherapy LED Lighting

### Popular Upgrades

in.temp Heat Pump  
24 Hour Circulation Pump  
Salt Water System  
Swim Tether Harness  
Exercise/Rowing Kit



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# S.W.I.M. SPA

ES | GS | VS • 16 FT SPA



ES series pictured

Swim in place for as long as you want, as hard as you want, the **S.W.I.M. 16** is certain to deliver the perfect aquatic workout for you and your family.

AMENITIES

- 2 Headrests
- 1 18" SS Exercise Bar
- 6 Roman Laminars
- Top Load Filter
- Swim Tether Mount

FEATURES

- 2 Captain's Chairs
- 1 Rowing / Bench Seat
- 1 Recovery Seat
- Dual 3-Tier Steps
- Swim Lane: 134" x 83"

QUICK SPECS

190.5" x 94.5" x 54"H  
Max Depth : 52"  
Max Spa Volume : 2,000 Gallons  
Dry Weight : 2,000 lb  
Filled Weight : 18,680 lb

## S.W.I.M. 16 FT ES

**37 Total Jets**  
6 110-GPM Swim-Power Turbo Jets  
31 Hydrotherapy Jets

**4 Total Pumps**  
3 Swim Pumps  
1 Therapy Pump

**Spa Features**  
in.k1000 Touchscreen Control  
Full Chromatherapy LED Lighting  
and LED Swim Jets

**Popular Upgrades**  
in.temp Heat Pump  
24 Hour Circulation Pump  
Salt Water System  
Swim Tether Harness  
Exercise/Rowing Kit

## S.W.I.M. 16 FT GS

**35 Total Jets**  
4 110-GPM Swim-Power Turbo Jets  
31 Hydrotherapy Jets

**3 Total Pumps**  
2 Swim Pumps  
1 Therapy Pump

**Spa Features**  
in.k806 Digital Control  
Full Chromatherapy LED Lighting

**Popular Upgrades**  
in.temp Heat Pump  
24 Hour Circulation Pump  
Salt Water System  
Swim Tether Harness  
Exercise/Rowing Kit

## S.W.I.M. 16 FT VS

**23 Total Jets**  
2 110-GPM Swim-Power Turbo Jets  
21 Hydrotherapy Jets

**2 Total Pumps**  
1 Swim Pump  
1 Therapy Pump

**Spa Features**  
in.k506 Digital Control  
Mini Chromatherapy LED Lighting

**Popular Upgrades**  
in.temp Heat Pump  
24 Hour Circulation Pump  
Salt Water System  
Swim Tether Harness  
Exercise/Rowing Kit



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DISCOVER YOUR ASPEN  
PARTY | S.W.I.M. SPAS



# PARTY | S.W.I.M. SPA

## ES | GS | VS • 13 FT SPA



ES series pictured

Entertain and enjoy your time in this space saver! Big enough to host your family and friends while saving the greenspace in your backyard, the **PARTY | S.W.I.M. Spa** is ideal for any situation.

### AMENITIES

- 2 Headrests
- 1 18" SS Exercise Bar
- 6 Roman Laminars
- Top Load Filter
- Swim Tether Mount

### FEATURES

- 9 Total Seating Capacity
- 2 Captain's Chairs
- 1 Rowing / Bench Seat
- 5 Bench Seats
- 1 Recovery Seat
- Swim Lane: 100" x 83"

### QUICK SPECS

154" x 94.5" x 54"H

Max Depth: 52"

Max Spa Volume: 1,625 Gallons

Dry Weight: 1,625 lb

Filled Weight: 15,175 lb

## PARTY 13 FT ES

### 52 Total Jets

2 110-GPM Swim-Power Turbo Jets  
50 Hydrotherapy Jets

### 3 Total Pumps

1 Swim Pump  
2 Therapy Pumps

### Spa Features

in.k1000 Touchscreen Control  
Full Chromatherapy LED Lighting  
and LED Swim Jets

### Popular Upgrades

in.temp Heat Pump  
24 Hour Circulation Pump  
Salt Water System  
Swim Tether Harness  
Exercise/Rowing Kit

## PARTY 13 FT GS

### 33 Total Jets

2 110-GPM Swim-Power Turbo Jets  
31 Hydrotherapy Jets

### 2 Total Pumps

1 Swim Pump  
1 Therapy Pump

### Spa Features

in.k806 Digital Control  
Full Chromatherapy LED Lighting

### Popular Upgrades

in.temp Heat Pump  
24 Hour Circulation Pump  
Salt Water System  
Swim Tether Harness  
Exercise/Rowing Kit

## PARTY 13 FT VS

### 23 Total Jets

2 70-GPM Volcano Jets  
21 Hydrotherapy Jets

### 1 Pump

1 Therapy Pump with 2 Power Diversers

### Spa Features

in.k506 Digital Control  
Mini Chromatherapy LED Lighting

### Popular Upgrades

in.temp Heat Pump  
24 Hour Circulation Pump  
Salt Water System  
Swim Tether Harness  
Exercise/Rowing Kit



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# PARTY | S.W.I.M. SPA

## ES | GS | VS • 16 FT SPA



GS series pictured

Whether the kids or grandkids are looking to play, or you're looking to float and soak up the sun, the **PARTY | S.W.I.M. Spa** design is ideal for splashing around and has plenty of seating for the whole family.

### AMENITIES

- 2 Headrests
- 1 18" SS Exercise Bar
- 6 Roman Laminars
- Top Load Filter
- Swim Tether Mount

### FEATURES

- 9 Total Seating Capacity
- 2 Captain's Chairs
- 1 Rowing / Bench Seat
- 5 Bench Seats
- 1 Recovery Seat
- Dual 3-Tier Steps
- Swim Lane: 134" x 83"

### QUICK SPECS

190.5" x 94.5" x 54"H

Max Depth: 52"

Max Spa Volume: 2,000 Gallons

Dry Weight: 2,000 lb

Filled Weight: 18,680 lb

## PARTY 16 FT ES

### 52 Total Jets

2 110-GPM Swim-Power Turbo Jets  
50 Hydrotherapy Jets

### 3 Total Pumps

1 Swim Pump  
2 Therapy Pumps

### Spa Features

in.k1000 Touchscreen Control  
Full Chromatherapy LED Lighting  
and LED Swim Jets

### Popular Upgrades

in.temp Heat Pump  
24 Hour Circulation Pump  
Salt Water System  
Swim Tether Harness  
Exercise/Rowing Kit

## PARTY 16 FT GS

### 33 Total Jets

2 110-GPM Swim-Power Turbo Jets  
31 Hydrotherapy Jets

### 2 Total Pumps

1 Swim Pump  
1 Therapy Pump

### Spa Features

in.k806 Digital Control  
Full Chromatherapy LED Lighting

### Popular Upgrades

in.temp Heat Pump  
24 Hour Circulation Pump  
Salt Water System  
Swim Tether Harness  
Exercise/Rowing Kit

## PARTY 16 FT VS

### 23 Total Jets

2 70-GPM Volcano Jets  
21 Hydrotherapy Jets

### 1 Pump

1 Therapy Pump with 2 Power Diversers

### Spa Features

in.k506 Digital Control  
Mini Chromatherapy LED Lighting

### Popular Upgrades

in.temp Heat Pump  
24 Hour Circulation Pump  
Salt Water System  
Swim Tether Harness  
Exercise/Rowing Kit



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